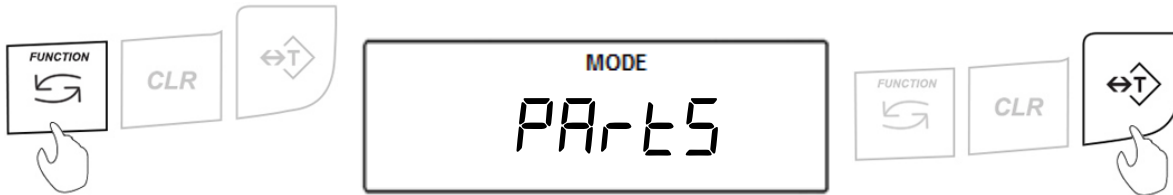


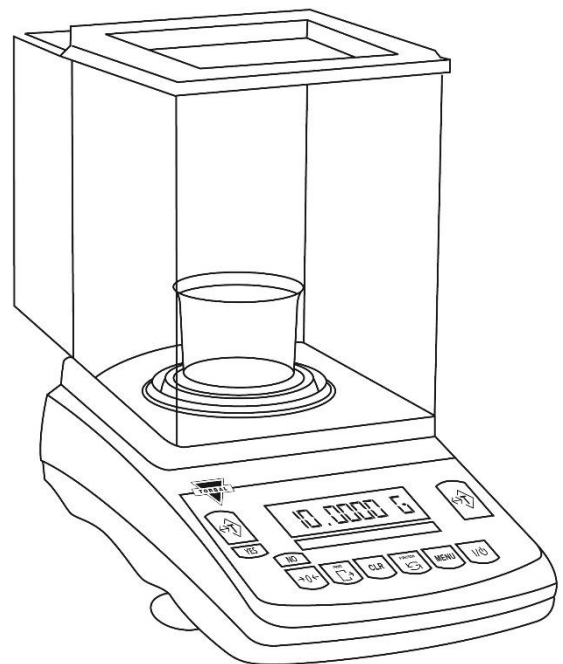
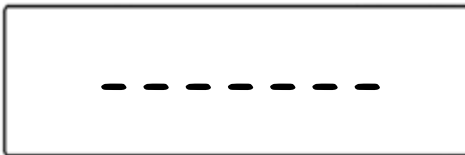
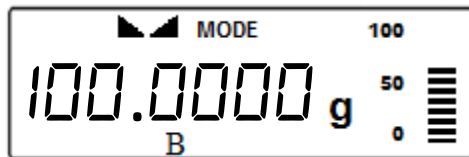
Parts Counting (PARTS)

Parts Counting is used to count a batch of items based on their weight. A sample is taken to determine the average piece weight of the items. A “B” indicator will appear on the screen to indicate the scale is in Parts Counting mode.

- To enter Parts Counting Mode, press the “Function” key. Select “PARTS” by pressing the “T” key.



- Place an empty weighing container on the pan. The container’s weight will be displayed. Wait for the weight to stabilize and press the “T” key to tare.

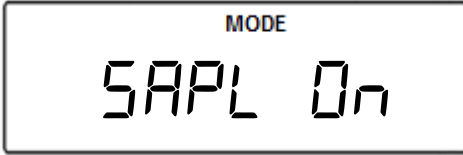


- The default sample size that was previously configured will be displayed (**Example: SPL - 10**). To accept the sample size press the “T” (YES) key. To change the sample size press the “→0←” (NO) key.

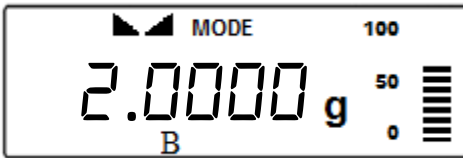


The sample size selection ranges from 1 to 100. Quickly press and release the “→0←” (NO) key to change the sample size by increments of one. By pressing and holding the “→0←” (NO) key, the sample size will change in increments of five. Once a desired sample size is displayed, press the “T” (YES) key to accept and confirm the selection.

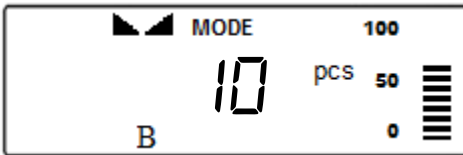
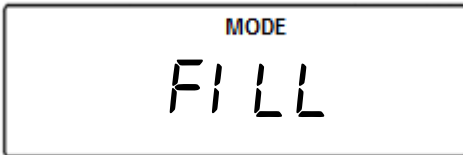
- After confirming the sample size, the display will read “SAPL 0n.” Place the sample into the weighing container.



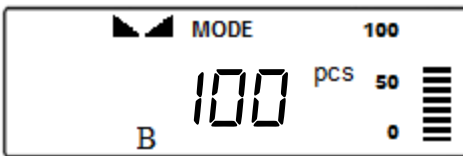
- The total weight of the sample will be displayed. Once the reading stabilizes, press the “T” key to accept the sample weight.



- The scale will flash “Fi LL” and then display the sample size (Example: 10 pcs) indicating to begin filling the remainder of the count. Begin to pour the pills into the container.



- The display will now indicate the number of pieces placed in the container. Stop filling when the desired count has been reached.



- Once an accurate piece count has been taken, the container and its contents may be removed from the scale.

- After the container with the counted pieces has been removed, the command “---, COUnt Fi ni SH, tO StArt COUnt PrESS C” will appear on the display sequentially. Press the “CLR” key to begin a new count.



- To exit Parts Counting, press the “CLR” key to clear the function.

